

Work Order ID 146792

Thursday, May 26, 2016 7:46:39 AM

146792

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Item ID: D5208-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Blanking Plate Assembly
 Start Date: 5/19/2016 Start Qty: 10.00 ***10*** Cust Item ID:
 Required Date: 5/24/2016 Req'd Qty: 10.00 ***10*** Customer:

Reference:

Approvals: Process Plan: U Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D5208	B

110	Pick Kit	0.00
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110

Packaging	Memo	0.00
Packaging		

120		0.00
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120

Small Fab	Memo	0.00
Small Fab		

1- TAKE ONE D5208-1, ONE D5208-3 AND DIMPLE AS PER DWG (SEE NOTE 8)

2- INSTALL RIVETS AND NUT PLATE AS PER DWG

3- ASSEMBLE AS PER DWG

14X _____ 16/06/06 ^{DAS 36 9-89}

14X _____ 16/06/06 ^{DAS 36 9-89}

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00				(14)			DAS 38 9-89 JUN 06 2016
140 *140* Packaging Packaging	Identify as per dwg & Stock Location: <u>5156</u> Memo	0.00 0.00				14			JUN 06 2016 DAS 6 9-89
150 *150* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00				MLJ			JUN 07 2016 MLJ JUN 07 2016

Picklist Print

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Parent Item: D5208-041

D5208-041

Parent Item Name: Blanking Plate Assembly

Start Date: 5/19/2016

Required Date: 5/24/2016

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 15.01.29 NEW ISSUE DD VERF:JLM IPP
REV:B 15.05.28 AS PER DWG REV.A DD VERF:JLM IPP REV:C
15.06.22 AS PER DWG REV.B DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5208-1 *D5208-1* Blanking Plate		Manufactured	No				Each	60.0000		20			DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				60					
					143407			60		24			B 144654 (4x)
D5208-3 *D5208-3* Guide		Manufactured	No				Each	54.0000		20			DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST158				54					
					143425			54		27			B 144644 (1x)
FM5001-050 *FM5001-050* Anchor Nut, Floating		Purchased	No				Each	10.0000		10			DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST559				10					
					m133717			10		14			
LN9038-0526 *LN9038-0526* SCREW		Purchased	No				Each	27.0000		10			DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				st555				27					
					m133094			27		14			

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Parent Item: D5208-041

Parent Item Name: Blanking Plate Assembly

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D5208-041

Start Date: 5/19/2016

Required Date: 5/24/2016

Start Qty: 10.00

Required Qty: 10.00

MS20427M3-3

Purchased

No

Each

2,098.000

20

MS20427M3-3

Rivet

**

16/06/06
DAS
36
9-89

Location

Loc Qty

Loc Code

GA

1325

m133577

325

m134738

1000

ST311

773

m134738

773

28

MS20615-3M3

Purchased

No

Each

2,047.000

20

MS20615-3M3

RIVET

**

16/06/06
DAS
36
9-89

Location

Loc Qty

Loc Code

ST306

2043

124859

2043

ST307

4

m131340

4

28

NAS1149C0332R

Purchased

No

Each

4,121.000

10

NAS1149C0332R

WASHER

**

16/06/06
DAS
36
9-89

Location

Loc Qty

Loc Code

FP001

1890

m132930

1004

m134073

128

m134574

758

GA

141

m133284

141

ST266

2090

m134654

90

m134736

2000

M134474
14X

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Shop Packet Print

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